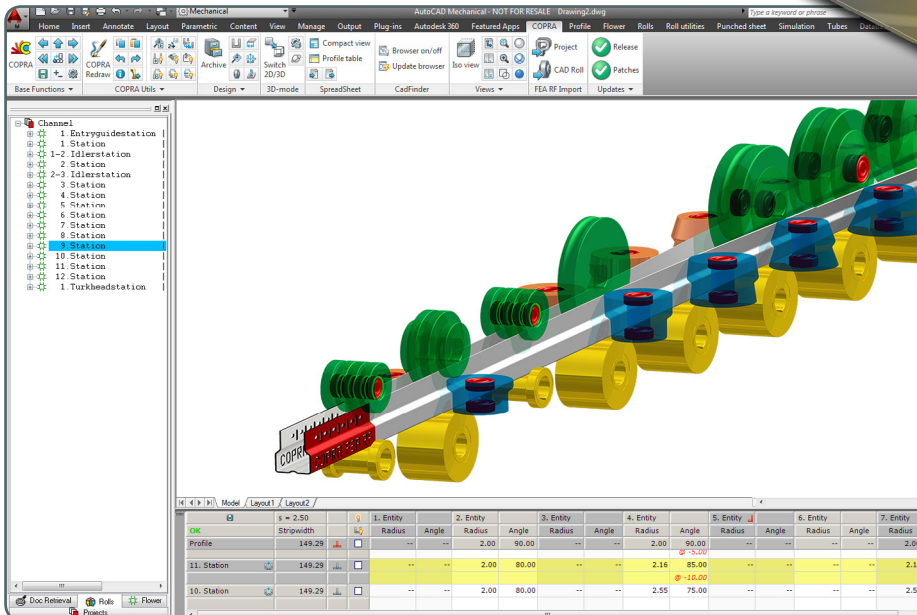
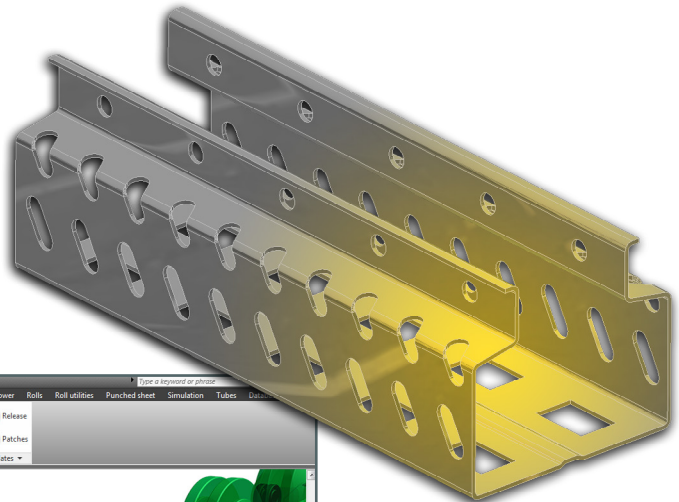


COPRA® RF 2023



Release Notes

COPRA® RF State-of-the-Art Roll Forming Design



COPRA® RF version 2023

data M Sheet Metal Solutions offers its customers a variety of software and hardware solutions as well as services in the field of roll forming. The programs COPRA® RF and COPRA® FEA RF for design, simulation and analysis are market leaders worldwide and form the basis for our COPRA® Roll Forming workflow.

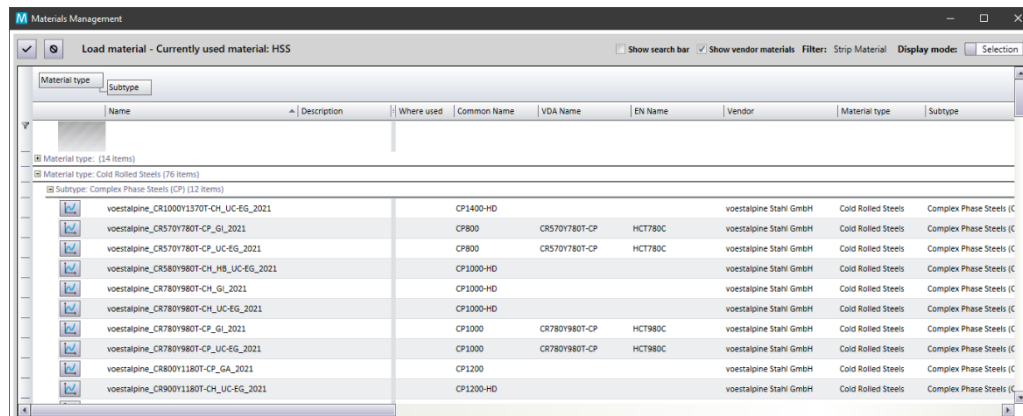
COPRA® RF includes features specifically tailored to meet the needs and requirements of today's roll form designer.

Enhancements

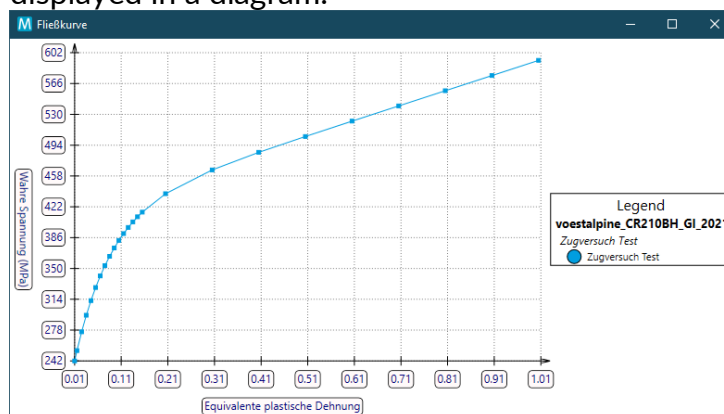
- **AutoCAD 2023**
The version AutoCAD 2023 is supported
- **AutoCAD Mechanical 2023**
The version AutoCAD Mechanical 2023 is supported
- **Inventor 2023**
The version Inventor 2023 is supported
- **Simplified installation**
The administrator no longer needs to start AutoCAD. AutoCAD profile creation is done entirely by the user when AutoCAD is started for the first time.
- **New roll attribute 'Number like spacer ring'**
This allows simple rolls to be automatically assigned roll numbers according to the 'diameter x width' scheme without treating them like spacer rings in downstream processes (e.g. single roll dimensioning).
- **Extended material properties**
The company voestalpine Stahl GmbH provides the material properties for 90 steel strips. These contain all relevant parameters and flow curves for use in COPRA® FEA RF.

The material properties are fully integrated into the COPRA® workflow and are thus automatically available for the subsequent simulation calculations in COPRA® FEA RF.

In the material dialog, the additional manufacturer material data can be displayed for selection.



Additionally the flow curve from the stored material data of a material can be displayed in a diagram.



In edit mode additional material can be imported. Use a XML file to import tensile test data to materials.

An example for this is the file "data_M_demo_material.xml", which is located in the directory <COPRA® installation directory>\material.

- Example " data_M_demo_material.xml"

```
<MaterialList>
  <!--
  Start of the first material
  -->
  <ApMaterial xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:xsd="http://www.w3.org/2001/XMLSchema">
    <!--
    The material's name
    -->
    <Name>data_M_demo_material</Name>
    <!--
    The material's yield strength
    -->
    <YieldStrength>205.0</YieldStrength>
    <!--
    The material's ultimate tensile strength
    -->
    <UltimateTensileStrength>305.0</UltimateTensileStrength>
    <!--
    The material's A80 elongation
    -->
    <ElongationBreakA80>20.0</ElongationBreakA80>
    <!--
    The material's specific gravity
    -->
    <SpecificGravity>7850.0</SpecificGravity>
    <!--
    The material's hardness
    -->
    <Hardness>0</Hardness>
    <!--
    The material's poisson ratio
    -->
    <PoissonRatio>0.3</PoissonRatio>
    <!--
    The material's young's modulus
    -->
    <YoungsModule>210000</YoungsModule>
    <!--
    The material's flow stress
    -->
    <FlowStress>0</FlowStress>
  </ApMaterial>
</MaterialList>
```

In edit mode selected material in the table can also be exported into a material file (.xml).

Other improvements

- Setting for number of visible decimal places for distance ring numbering introduced
- Setting introduced that allows fixed roll attributes or a fixed roll number to be retained for copies of rolls
- Parameters last used when creating parametric rolls are saved in order to have them available again the next time they are used
- Improved readability of installation side-dependent roll attributes (e.g. retaining rings left/right)
- Continuous roll numbering accelerated throughout the plant
- Fixed problems when inserting passes
- Fixed problems with incorrect installation side-dependent roll attributes for rolls with symmetrical outer contour
- Some rolls were not mirrored in 'Mirror database'
- Incorrect referencing of info parts after inserting passes
- Incorrect transfer of project data from archive files fixed
- Incorrect numbering with continuous roll numbering fixed
- Faulty full section display of rolls on accessory axes fixed
- Incorrect transfer of sheet thickness from old archive file fixed

2023.1 Enhancements

- **AutoCAD 2024**
The version AutoCAD 2024 is supported
- **AutoCAD Mechanical 2024**
The version AutoCAD Mechanical 2024 is supported
- **Inventor 2024**
The version Inventor 2024 is supported
- **COPRA® RF Standalone-Version 2024**
COPRA® RF Standalone Version is now available based on AutoCAD 2024 in addition to AutoCAD 2021.
- **Update of COPRA® RF Standalone**
An update of COPRA® RF Standalone is now possible without completely uninstalling and reinstalling the installed Standalone version.

2023.1 Additional Developments and Notes

- Cadfinder now displays a list of all recently used projects, making it easier to switch between projects.
- Multiple AutoCAD documents can now be printed into a single PDF.
- The roll attributes can now be extended as desired by defining your own attributes.
- After importing a COPRA® project into Inventor, all attributes defined in the project are now available as iProperties.

2023.2 Enhancements

- Additional and updated materials in the material database.

2023.2 Additional Developments and Notes

- Reference point for axes L/R is now determined correctly for rotated side axes.
- Preview of drawing dies now works for all polyline types.
- Improved visualization of the roll edges.
- FTM: Correct material parameters for inch projects.
- In the SpreadSheet table, the row height is automatically adjusted to the font set.
- Fixed problems when updating material data from the material database.
- Selection of title and header lines in the saw list are now saved.
- If the roll number is changed, the file name is adjusted for an existing roll drawing.
- Problems with more than 100 materials and/or material names with a length greater than 30 have been fixed.
- Turkish menu file has been corrected.
- Creation of the roll DXF file for NC data has been improved.
- Axis configurator: top/bottom axle positions for non-symmetrical arrangements are now calculated correctly.
- Command to mirror the roll attributes is now also available in the CRF standalone version.

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